

# ThreadFit® Thread Cutting Oil

## Description

ThreadFit® Thread Cutting Oil for Sprinkler Pipe is an excellent heavy duty, dark colored cutting oil for all types of ferrous metal. It's special combination of anti-wear and anti-weld additives provides all the necessary lubricity and cooling modern pipe threading operations require. This balanced combination of additives will help improve die life and thread quality over other cutting oils and is Chlorine free.

## Features

- Heavy Duty Cutting Oil
- Excellent Tool Life
- Chlorine Free
- All types of ferrous metal or pipe
- Improved Surface Finish
- FGG/BM/CZ® System Compatible\*



\*FGG/BM® System Compatible indicates this product has been tested by Lubrizol Advanced Materials and is monitored on an on going basis by Lubrizol to assure chemical compatibility with FlowGuard Gold®, BlazeMaster®, and Corzan® pipe and fittings.

## Installation

ThreadFit® can be used in automatic and hand held applicators. Fill oil reservoir according to equipment manufacturers specifications. Mixing of different types of threading oils is not recommended. **DO NOT ALTER THE CONSISTENCY OF THIS PRODUCT.** Use as is directly from the container. Change oil regularly for optimum performance. Contains petroleum oil. Avoid breathing mists or vapors. Avoid eye contact and prolonged or repeated contact with skin. Wear safety glasses or goggles. Use good personal hygiene. Dispose of used oil in accordance with all local, State and Federal ordinances and regulations. Consult Material Safety Data Sheets for additional safety and handling information. **DO NOT MIX WITH OTHER THREAD CUTTING OILS OR CONTAMINANTS.**



## Specifications

### Appearance:

Dark brown liquid.

### Packaging:

1-gal. (6/case)

5-gal. Pail

55-gal. drum

275-gal. tote

**CAUTION:** Skin contact: wash thoroughly with soap and water. Eye contact: flush eyes with water for at least 15 minutes and seek medical attention.

Ingestion: consult a physician immediately. Inhalation: move affected person(s) to fresh air and seek medical attention. See MSDS for first-aid instructions.

**Spill or Leak:** Soak up with an oil absorbent compound. Follow all state, local, Federal regulations for disposal. Don't pollute. Conserve our resources. Please recycle this container.

See Material Safety Data Sheet for additional safety and disposal information at [www.fpfi.com](http://www.fpfi.com)

*This product is registered with CHEMTREC, a 24-hour emergency hotline. They may be reached at 1-800-424-9300.*



# Compatibility. Compatibility. Compatibility.

Now you can eliminate the need to carry more than one type of piping chemical regardless of the piping system. FPPI's Sealants and Piping Compounds have been tested and have been found to be chemically compatible with Blazemaster CPVC pipe and fittings from CPVC compounds manufactured by Lubrizol including pipe and fittings from FlowGuard Gold® and Corzan® being installed.

FPPI's PipeFit® Thread Sealant Paste with PTFE, LubeFit® Gasket Lubricant, and ThreadFit® Cutting Oil have all received the FGG/BM/CZ System Compatible designation. All of these FPPI products are subjected to rigorous third party testing and monitoring on an ongoing basis as part of Lubrizol's FGG/BM/CZ System Compatible Program.

• **PipeFit®** Thread Sealant Paste with PTFE is formulated as a low cost, high performance thread sealant. PipeFit® contains more PTFE by volume than any other similar product.



**SYSTEM COMPATIBLE**

- **LubeFit®** Gasket Lubricant is a vegetable fiber based lubricant for all gasketed fittings including grooved couplings for fire sprinkler systems.
- **ThreadFit®** Cutting Oil for Sprinkler Pipe extends threading machine die life and helps increase thread quality over any other comparable cutting oil.

Proven performance in fabrication shops and in the field—FPPI's compatible products are the only sealants and compounds specifically designed for the fire industry.

For information on our complete line of piping compounds and sealants call **1 800 344-1822** or visit **FPPI.com**



**FPPI®**  
FIRE PROTECTION PRODUCTS INC.

## Insist on FPPI®

For a distributor near you call **1 800 344-1822** or visit **FPPI.com**

FGG/BM/CZ™ System Compatible Program indicates this product has been tested and is monitored on an ongoing basis to assure chemical compatibility with FlowGuard Gold®, Blazemaster®, and Corzan® pipe and fittings. FPPI, PipeFit, ThreadFit, and LubeFit are registered trademarks of Fire Protection Products, Inc.